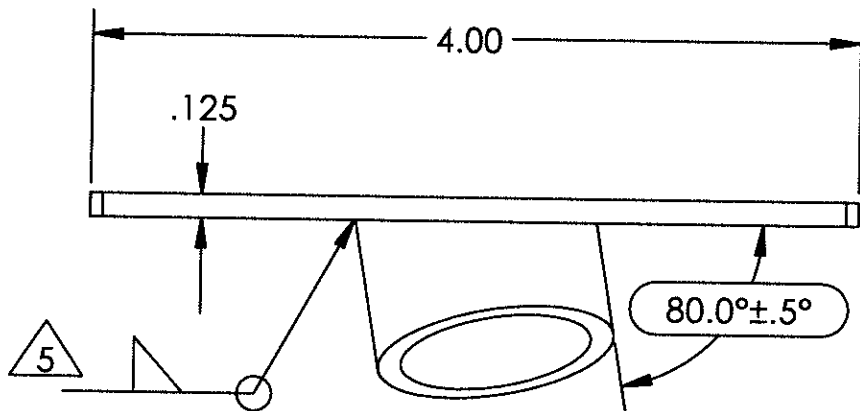


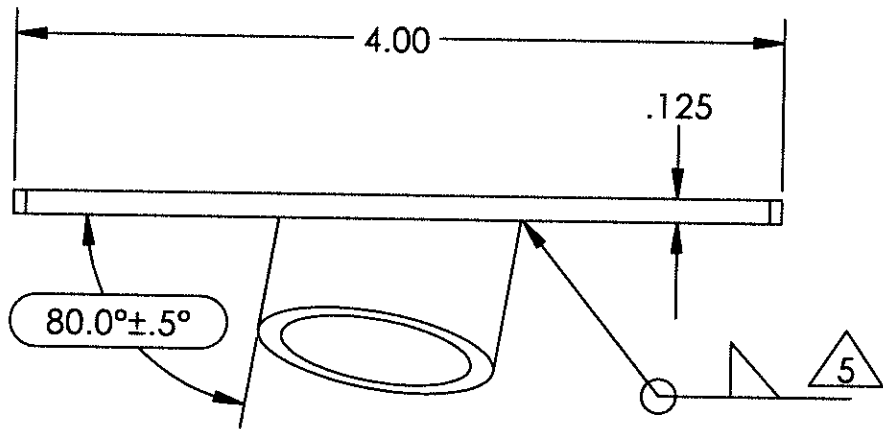
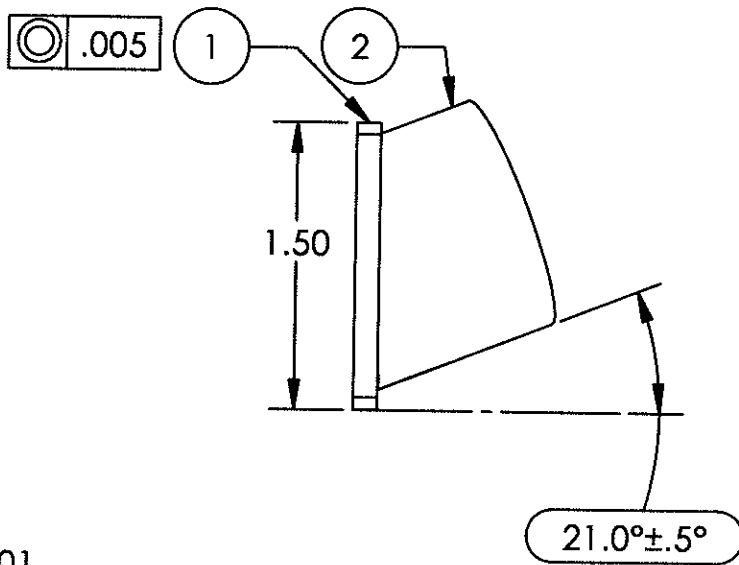
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	12-03-13	P. BRAVO
A	INCORPORATED ECN 04346	01-09-14	P. BRAVO
B	INCORPORATED ECN 05248	12-21-15	P. BRAVO

NOTES:

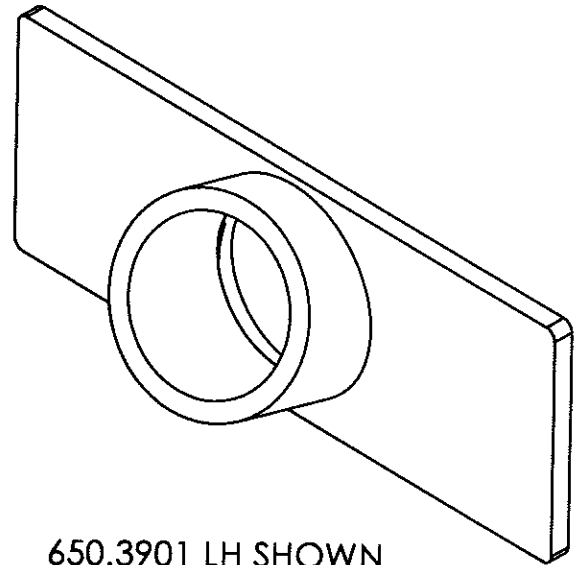
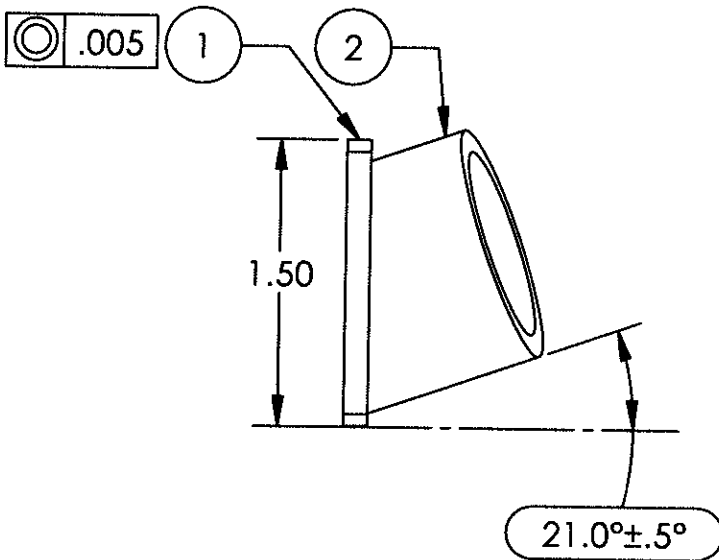
1. IDENTIFY IAW MPP-120.
- 2 MATERIAL: 2024-T3 TUBE, 1.25 OD X .120 WALL.
- 3 MATERIAL: 2024-T3 ALUMINUM.
- 4 FINISH: ANODIZE IAW MPP-172 SECTION 2.1.
- 5 WELD IAW MIL-STD-2219 CLASS C.
6. DEBURR ALL SHARP EDGES.
- 7 PRIME IAW MPP-172 SECTION 4.1.
- 8 MATERIAL: 2024-T3 ALUMINUM SHEET 0.080" THICKNESS.




650.3901



650.3902

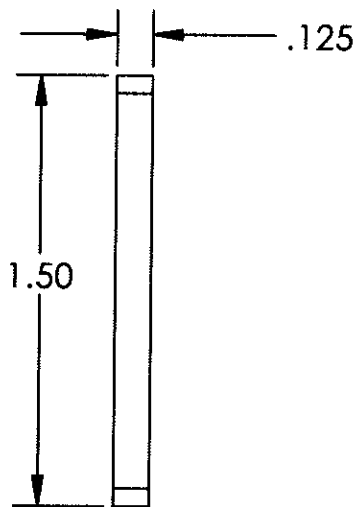


650.3901 LH SHOWN  
650.3902 RH OPPOSITE

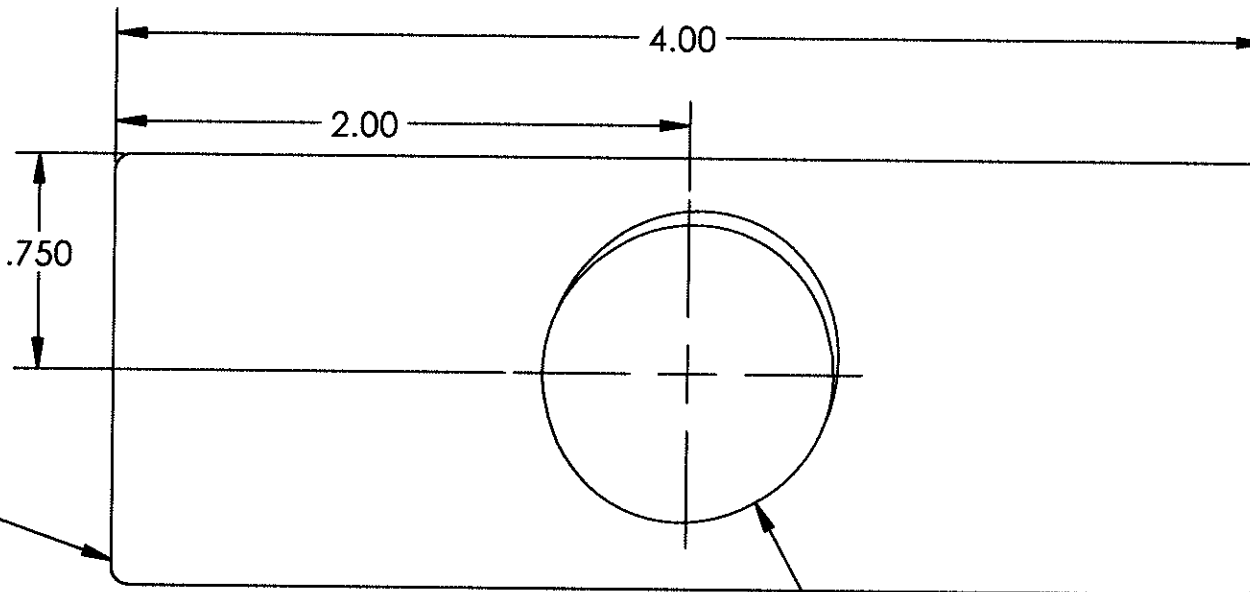
2			4	650.3913	DOUBLER PLATE	8	4	7
2			3	650.3912	DOUBLER PLATE	8	4	7
	1	1	2	650.3911	DOUBLER TUBE	2	4	7
	1	1	1	650.3910	DOUBLER PLATE	3	4	7
X				650.3903	PIVOT STEP DOUBLER SET			
	X			650.3902	RH PIVOT STEP DOUBLER			
		X		650.3901	LH PIVOT STEP DOUBLER			
.3903	.3902	.3901	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.	
QTY			PARTS LIST					
NEXT ASSY (S)  20707			ORIGINAL DATE (MO-DA-YR) 12-03-13		 <b>DART</b> 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE			
			DRAWN BY B. PETERS	CHECKER P. BRAVO				
			DRAWING APPROVAL  P. BRAVO 12-03-13					
			CONTRACT No.		PIVOT STEP DOUBLER			
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°					
					SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.3900	REV. B
					SCALE NONE		SHEET 1 OF 3	

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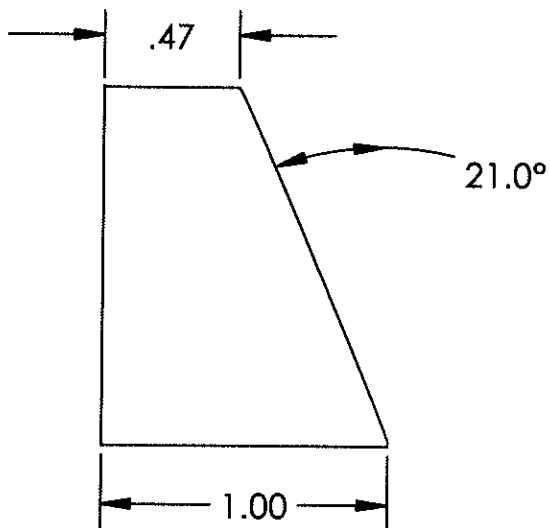


R.063 4PL

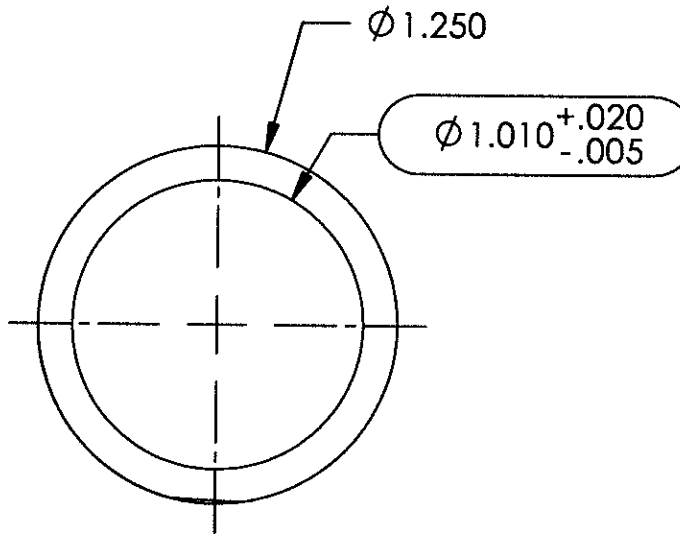


650.3910

$\phi 1.010^{+.030}_{-.005}$



650.3911



$\phi 1.010^{+.020}_{-.005}$

ORIGINAL DATE 12-03-13  
DRAWN BY B. PETERS  
CHECKER P. BRAVO  
DRAWING APPROVAL  
P. BRAVO 12-03-13  
CONTRACT No.

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
2 PLACE DECIMALS  $\pm .01$   
3 PLACE DECIMALS  $\pm .005$   
ANGLES  $\pm .5^\circ$

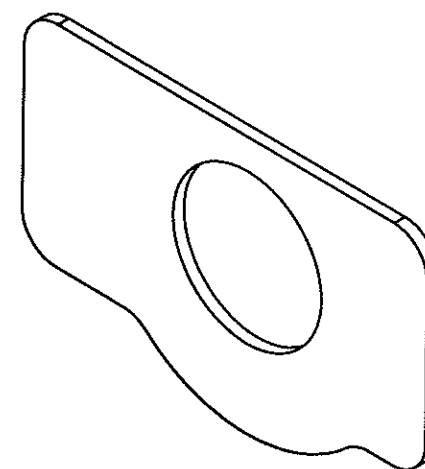
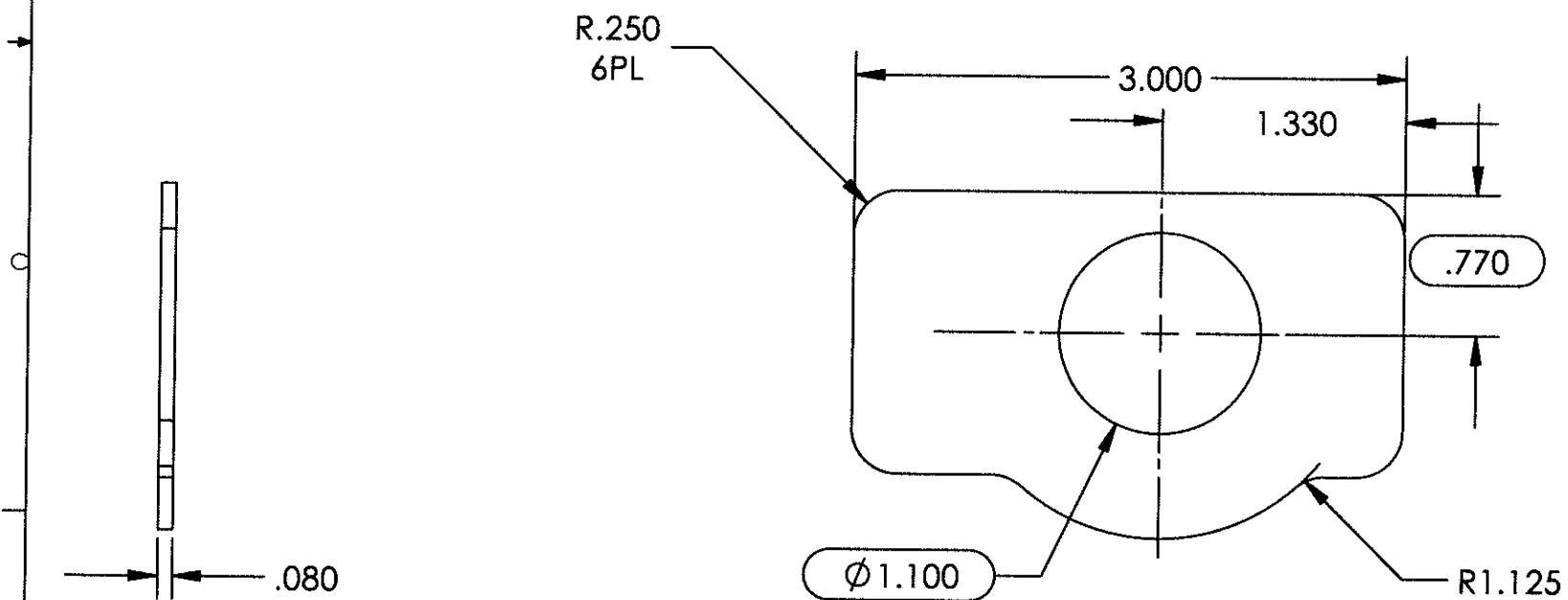
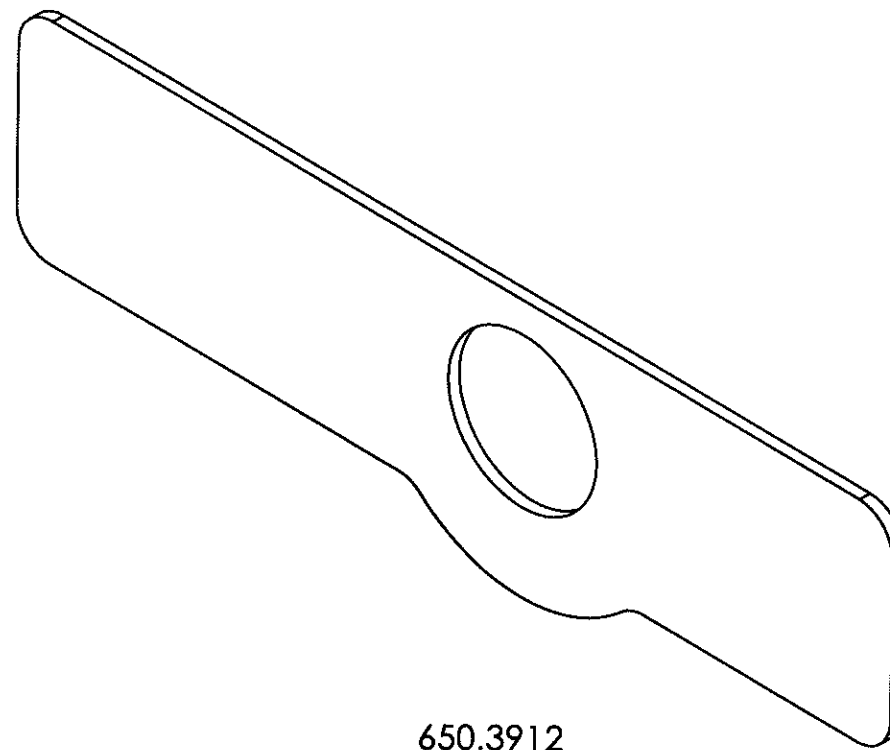
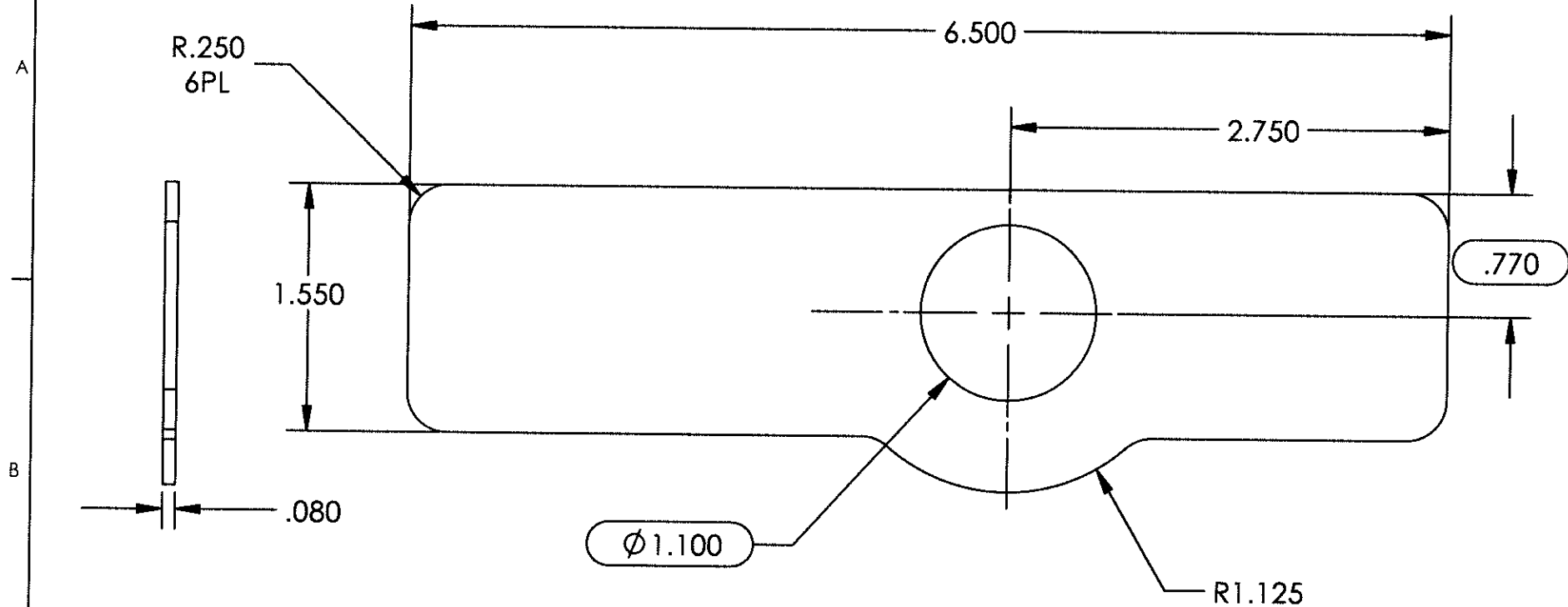
**DART** AEROSPACE  
APICAL INDUSTRIES, INC.  
dba DART AEROSPACE  
3030 ENTERPRISE CT.,  
SUITE A  
VISTA, CA. 92081  
(760)-724-5300

PIVOT STEP DOUBLER

SIZE	CAGE CODE	DWG. NO.	REV.
B	07MZ6	650.3900	B
SCALE NONE			SHEET 2 OF 3

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ORIGINAL DATE 12-03-13		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY B. PETERS	CHECKER P. BRAVO	APICAL INDUSTRIES, INC. DBA DART AEROSPACE	
DRAWING APPROVAL P. BRAVO		12-03-13	
CONTRACT NO.		650.3900	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SCALE NONE	REV. B
SIZE B		CAGE CODE 07MZ6	SHEET 3 OF 3